

Charlies

GLOBE VALVE, BB, CS

Design

Cast steel globe valve designed and manufactured to provide maximum service life and dependability. All globe valves are full ported and meet the design requirements of American Petroleum Institute Standard API600, BS1873, BSEN13709 and generally conform to American Society of Mechanical Engineers standard ASME B16.34. Valves are available in a complete range of body/bonnet materials and trims.

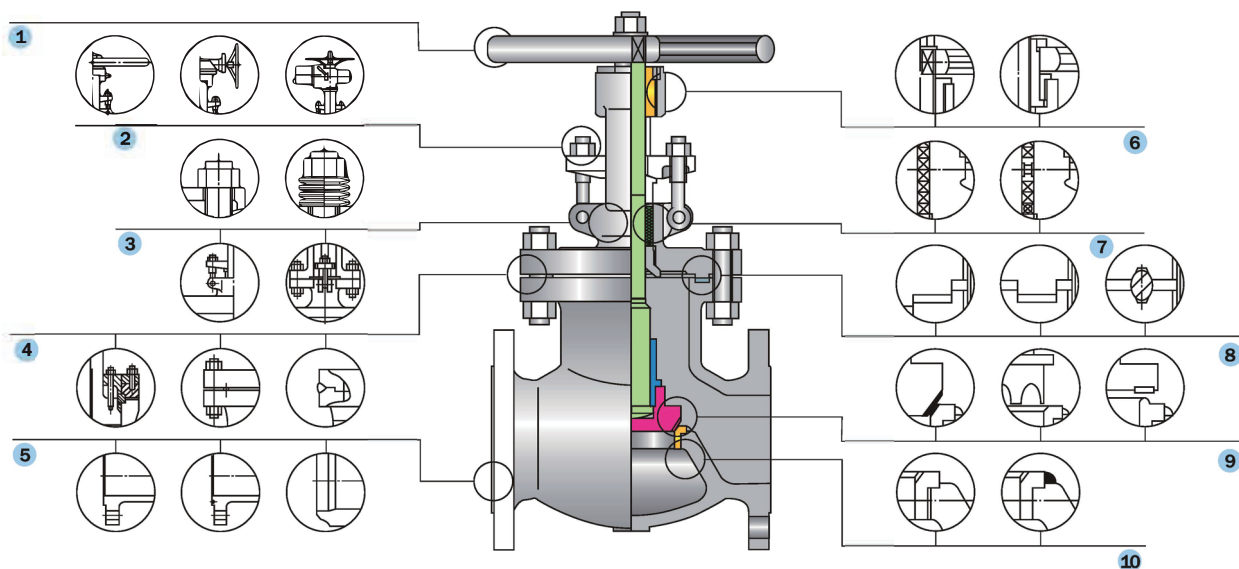
Range of Materials

Standard body/bonnet materials include nine grades of carbon, low alloy and austenitic stainless steels. For special applications they can be supplied in other grades of alloy and stainless steel. There is a full range of trim materials to match any service. Optional packing and gasket materials are available for a full range of service conditions.

Available Modifications for Cast Steel Valves

- *Trim Change
- *End Connection Modifications
- *Packing and Gasket Changes
- *Operator Mounting
- *Handwheel Extensions

- *Pressure Equalizing
- *By-pass
- *Customer Specified Coatings
- *Weld End Bore Changes
- *Oxygen & Chlorine Cleaning & Packaging



1 Operating

Large handwheels for easy operation. Also available with gearing, motor actuators, pneumatic or hydraulic actuators for more difficult services.

3 OS & Y

Outside Screw and Yoke. Cast steel globe valve yoke integral with bonnet for 10" and smaller.

5 End Connections

A choice of Flanged, RFJ flanged or Buttwelding end for piping flexibility.

7 Lantern ring and double packing set

Lantern ring with leak-off fitting connection and double packing stack is optionally available for critical services.

9 Disc

Plug disc is stem guided on all sizes. Disc has a differential angle front the seat to provide a line contact for maximum sealing. The bottom of V-port disc is guided by the body seat ring for maximum disc stability in throttling applications. The soft TEFLON ring is excellent for lower temperature service where tight shutoff is required.

2 Live Load Packing

In services requiring frequent cycling or with high pressure/temperature variations, live loading extends the service life between maintenance periods by requiring less frequent packing gland adjustments. Belleville springs are employed to provide constant packing gland stress.

4 BB

Bolted bonnet. Welding bonnet and pressure seal bonnet in services requiring frequent cycling or with high pressure/temperature variations.

6 Yokesleeve

Furnished in aluminum bronze to reduce operating torque. Most sizes furnished with ball bearing yokesleeves.

8 Body-to-Bonnet Joint

A Male and Female joint or Tongue and Groove joint is used 150Lb to 600Lb valves. Ring joint is used in the body to bonnet connection in 900Lb & higher rated valves.

10 Seat Rings

Separate heavy duty, full ported rings for easy maintenance. Screwed or welded connection into body.

Applicable standards:

STEEL GLOBE VALVES, BS1873/API600
STEEL VALVES, ASME B16.34
FACE TO FACE, ASME B16.10
END FLANGES, ASME B16.5
BUTTWELDING ENDS, ASME B16.25
INSPECTION AND TEST, API 598

Design description:

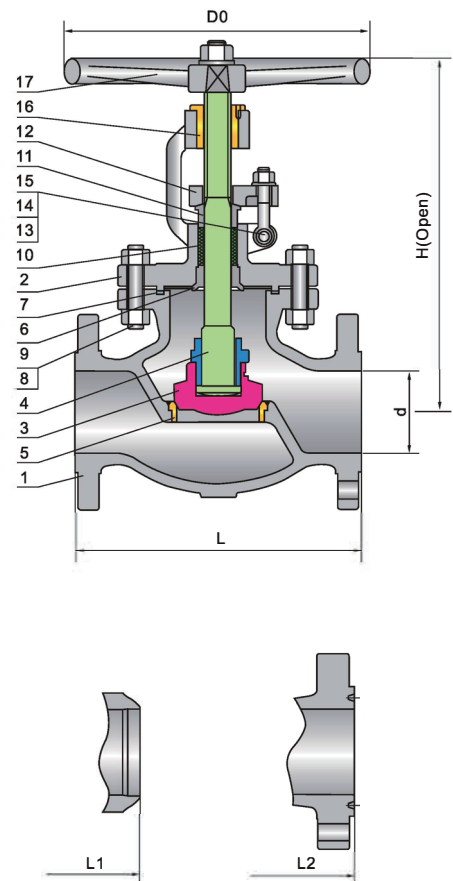
STRAIGHT PATTERN BODY DESIGN
OS & Y, OUTSIDE SCREW AND YOKE
BB, BOLTED BONNET
YOKE INTEGRAL WITH BONNET
RISING STEM AND HANDWHEEL
LOOSE DISC, CHOICE OF PLUG OR BALL
RENEWABLE SEAT RING
IMPACT HANDWHEEL FOR 10" & ABOVE
HORIZONTAL SERVICE
FLANGED OR BUTTWELDING ENDS
AVAILABLE WITH BG OPERATOR

Materials of parts

NO	Part Name	ASTM Material		
		Carbon Steel	1 $\frac{1}{4}$ Cr- $\frac{1}{2}$ Mo	Carbon Steel
1	Body	A216-WCB	A217-WC6	A352-LCB
2	Bonnet	A216-WCB	A217-WC6	A352-LCB
3	Disc	A105+CR13	A182-F11+HF	A3510-LF2+CR13
4	Stem	A182-F6a	CR-MO-V	A182-F6a
5	Seat Ring	A105+HF	A182-F11+HF	A350-LF2+HF
6	Stem Back Seat	A276-420	A276-304	A276-420
7	Bonnet Gasket	Spiral Wound (Graphite+304)		
8	Bonnet Stud	A193-B7	A193-B16	A320-L7
9	Bonnet Stud Nut	A194-2H	A194-7	A194-4
10	Packing	Graphite		
11	Gland	A276-420	A276-304	A276-420
12	Gland Flange	A216-WCB	A217-WC6	A352-LCB
13	Eyebolt Pin	Carbon Steel	A276-420	Carbon Steel
14	Eyebolt	Carbon Steel	A193-B7	Carbon Steel
15	Eyebolt Nut	Carbon Steel	A194-2H	Carbon Steel
16	Yokesleeve	Aluminum-Bronze ¹⁾		
17	Handwheel	Malleable Iron		

Note: 1) Ductile Ni-Resist optional

2) Disc and seat ring may either be solid facing material or a base material equal to or better than the body/bonnet material with facing as shown.



Dimensions data

NPS DN	2 50	2 $\frac{1}{2}$ 65	3 80	4 100	6 150	8 200	10 250	12 300	2 50	2 $\frac{1}{2}$ 65	3 80	4 100	6 150	8 200	10 250	in mm
ANSI Class 600Lb									ANSI Class 900Lb							
L/L1 (RF/BW)	11.50 292	13.00 330	14.00 356	17.00 432	22.00 559	26.00 660	31.00 787	33.00 838	14.50 368	16.50 419	15.00 381	18.00 457	24.00 610	29.00 737	33.00 838	in mm
L2 (RTJ)	11.62 295	13.12 333	14.12 359	17.12 435	22.12 562	26.12 663	31.12 790	33.12 841	14.62 371	16.62 422	15.12 384	18.12 460	24.12 613	29.12 740	33.12 841	in mm
H (OPEN)	17.50 445	19.75 502	21.00 533	24.50 622	29.50 750	36.50 927	44.88 1140	53.12 1350	22.00 560	23.25 590	25.25 640	31.88 810	41.38 1050	53.50 1360	61.88 1570	in mm
(d)	50	63	76	100	150	199	247	298	47	57	72	98	146	190	238	mm
D0	10 240	11 280	13 320	16 400	18 450	20 500	24 600	24 600	11 280	13 320	16 400	18 450	20 500	24 600	24 600	in mm
WT (kg)	35 27	50 34	60 42	110 84	230 192	410 350	770 680	1140 1030	57 41	82 53	92 58	168 117	365 238	665 538	1250 1060	RF BW